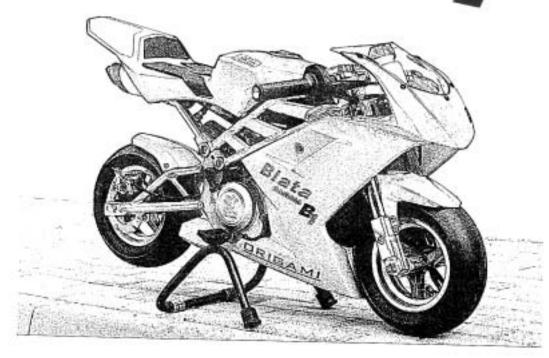
# Blata DRIGAMI By



3<sup>®</sup>
Blata

# **MINIBIKE - ORIGAMI B1**

## SERVICE MANUAL FOR USE AND MAINTENANCE AND SPARE PARTS LIST

For your own safety and the safety of others Follow these recommendations in order to use your MINIBIKE safely and correctly. Read the instructions CAREFULLY, failure to do so may place yourself and others in extreme and or ultimate DANGER. If you do not understand the instructions and Data then, you are not to attempt to operate this Minibike under any circumstances. It may be used for show purposes only!

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#### **INTRODUCTION**

The Minibike Origami B1 is designed and built for use on a paved closed circuit track. The track should be clean and without obstacles of any kind. Qualified adults and younger persons can drive the minibike. Children can drive the minibike only under the supervision of a responsible adult person. The minibike is constructed especially for racing competitions on special racing tracks.

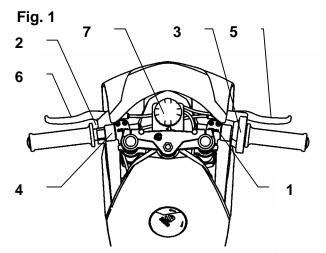
The minibike uses a single-cylinder two-stroke, Gasoline combustion engine, and has an air filter and exhaust silencer. Transfer of power to the rear wheel is through a drive chain. The the overall drive ratio to the rear wheel can be changed by the replacement of chain sprockets. The front and rear wheel is equipped with disk brakes. The rear brake is controlled with the left lever and the front brake is controlled with the right lever on the handlebars.

## **BASIC TECHNICAL DATA**

<b>ENGINE</b> :		TWO-STROKE
	NUMBER OF CYLINDERS	1
	CYLINDER CAPACITY	39,8 cc
	<b>ENGINE COOLING SYSTEM.</b>	39,8 cc
	POWER OUTPUT	10,5 kW at 12 300 rpm
		8,1 Nm at 12 000 rpm
	CARBURETOR	PHVA 17,5 DELL' ORTO
		<b>ED VALVE DIRECT TO CRANKCASE</b>
	IGNITION	CONTACT-LESS
	SPARK PLUG	NGK B9ES
	STARTING	HAND PULL TYPE, MANUAL
	CLUTCH	CENTRIFUGAL AUTOMATIC
FRAME:	ENHANCED TRELLIS	SUPPORTING STRUCTURES
	MADE OF LIGHT ALLOYS	
<b>BRAKES</b> :	FRONT WHEEL DISC BRA	KE – DISC DIAMETER 162mm (6,3")
		AKE-DISC DIAMETER 119 mm (4,7")
WHEELS:	FRONT	OF LIGHT ALLOY 2,1"x 6,5"- 99
		OF LIGHT ALLOY 2,1"x 6,5"- 130
TIRE:	FRONT	SIZE 90/65 - 6,5"
	REAR	110/50 - 6,5", 90/65 - 6,5"
FUEL:	MIXTURE OF PETROL 9	92 OR HIGHER OCTANE +2 STROKE
<u> </u>	SYNTHETIC OIL	
	MIXING RATIO (after break in	n period)50: 1
	TANK CAPACITY	1,7 Liter 0,44 US gal. )
		,
UNLOADED	<u> </u>	25 kg ( 55 lb. )
<b>CARRYING</b>	CAPACITY:	110 kg ( 242 lb. )
<b>BASIC DIM</b>	ENSIONS:	
	LENGTH	1 100 mm ( 41" ) 560 mm ( 22 " )
	WIDTH	560 mm ( 22 " )
	HEIGHT	550 mm ( 21,6" )

#### UNPACKING AND SETTING UP BEFORE RIDING

The minibike is delivered in a cardboard carton and packed with folded handlebars and brake levers. After unpacking, set up the handlebars into the position, that suits the best for driving. The maximum pulled brake lever position should not touch on the handlebar grip. After setting up, tighten the handlebar sleeve (clip-on) nuts 1; tighten the brake lever bolts and the throttle assembly 3. See, Fig.1. By loosening the nut M8 (P/N 920.010.01) on the foot peg bracket, the rider can adjust the foot peg position in a forward or rear direction. The foot rest can be moved to the front or back position. It is recommended to try and check the position of handlebars and foot rests individually. While tightening the bolts and nuts, do not use an excessive force as to not damage the threads, or distort the tubes and other parts. Verify the smooth and perfect function of the Bowden cables to throttle and both brakes. Fill the cooling system with coolant and vent the system (follow the instructions in chapter MAINTENANCE OF COOLER SYSTEM). Fill the fuel tank with fuel mixture. Failure to use the proper oil mix ratio will result in Engine damage for which you will be responsible.



#### Operating controls:

- 1. Handlebar bolts
- 2. Brake lever bolts
- 3. Throttle Assy. bolts
- 4. Stop switch
- 5. Front brake lever
- 6. Rear brake lever
- 7. Balance tank for coolant

Range of adjusting handlebars function position

#### **SAFETY**

The minibike is unsuitable for public road use. It does not comply with valid Safety Standards. Unsafe and careless use of a minibike can result in serious injuries. The driver can minimize the potential risks by wearing the Safety Equipment. The driver must wear safety helmet, goggles, gloves, elbow pads, kneepads, and firm footwear. The minibike cannot be used on wet, icy or oily surfaces. Avoid uneven surfaces and obstacles. Drive with two hands on the handlebars.

## **BEFORE STARTING**

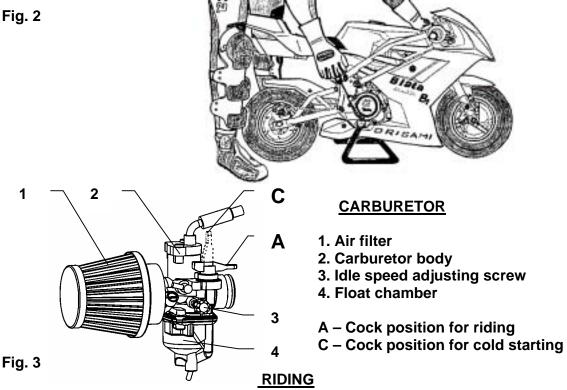
It is strongly recommended to follow all the instructions about the break-in period to promote engine reliability and long life. Break-in period of the minibike is complete after the consumption of five full fuel tanks. It is important to use mixture of petrol 92 or higher Octane with 2-stroke synthetic oil in the ratio 30:1 and after break-in period a ratio of 50:1. Mix the petrol and oil completely before putting it into the fuel tank. During the break-in period do not run the engine at maximum RPM and do not allow the engine to overheat.

Check the tire inflation – 200 kPa (2 bars) or (28 to 30psi) to be commensurate with the driver's weight. The <u>Tyre pressure should never exceed</u> 2,5 bars, (38psi) in either the front or rear wheel.

IMPORTANT NOTICE: If the coolant level rises in the balance tank, switch off the engine immediately! Check the drive of the coolant pump and sealing of the cooling system. After these steps, execute the ventilation of the Radiator. The raised level of coolant is an indicator of a overheated engine, which can result in seizing the piston in the cylinder.

#### STARTING THE ENGINE

Engine starting should be done only on the stand - Fig. 2. Fill the fuel tank and close it with the filler cap. Open the Gas petcock. Set the petrol supply cock. Set the choke lever into position "C", Fig. 3. Without turning the accelerating handle, pull gently twice the starting wire and by next guick pull start the engine. It is not allowed to pull the starting wire up to full winding off. The choke lever will turn back to the position "A" automatically by turning the accelerating lever after a short engine run. Let the engine run about 1 min. Leave the minibike on the stand with running engine and if necessary adjust the revolutions so the rear wheel is not turning. For adjustment use the adjustment screw No. 3 on the carburetor Fig. 3.



Remove the minibike from the stand to sit on the seat. When seated, then slowly rotate the throttle grip to start riding. Before braking, rotate the Throttle grip to the off or idle position and lightly depress the rear brake lever with left hand and then the front brake lever with right hand. Beware to not skid the wheels. The minibike engine is switched off by pushing the red button (Engine stop switch) on the handlebars. It is necessary to check the tightness of bolts and nuts, especially of the engine, and the brake settings after the first ride and often during the break in period.

#### PERIODIC MAINTENANCE

Periodic maintenance is the best way to help the machine perform well, give longevity and provide safety and low cost operation. In addition, you will be spared from many worries from self caused problems, resulting from poor maintinence or no maintinence.

#### A - Before every ride:

- 1. Check the Cables and efficiency of brakes.
- 2. Check the lubrication and chain tension settings. The chain free play should be (5 mm) (.200in) After every ride clean the minibike carefully and keep it clean. Do not use aggressive cleaning detergents.
- 3. After 1-hour of use, wash the air filter in air drying spirits and lubricate it with special oil for air filters.
- 4. After 1- hour of use, check the state of the clutch pads. Review the clutch adjustment.
- B. <u>After every 5 hours of riding:</u>
  Check the tightness of all bolts and nuts. <u>Tighten with a properly adjusted</u> torque wrench only! For torque settings see tables on page 17.
- 5. Wash the air filter in gas and lubricate it with special oil for an air filters to better catch the dust.
- 6. Clean carefully the carburetor float chamber.
- 7. Check the brake pads, the thickness of brake lining cannot be less than 1 mm (.039 in). Review the basic brake adjustment.
- 8. Check the state of the clutch pads the thickness cannot be less than 1 mm (.039in). Review the clutch adjustment.
- **C Every time after 10 hours of riding:**
- 9. Check the state of the clutch pads the thickness cannot be less than 1 mm (.039in).

## **CHAIN SETTING AND MAINTENANCE**

To set the chain tension, loosen the Nut (920.011.01) of the axel thru the rear wheel and the nut (914.021.01) of the rear Caliper anchor plate. The required chain tension (chain free play) is (5 mm) (.200in) and is performed by equal movement of the Axel adjustor plate (920.009.01) on the both sides of the rear wheel. When the adjustment is correct, tighten the Axel nuts and the Caliper holding nut. Tighten the adjustor plate nuts both sides an extra nip, just to set them firmly. It is important to lubricate the chain regularly, to avoid excess wear and prolong effective lifetime. The lubrication is important after every ride on a wet surface. It is recommended to lubricate the minibike with special chain spray. If chain replacement is necessary, check both chain Sprockets and if there is a need to change them do it together with the chain.

# **CENTRIFUGAL CLUTCH PARTS, REPLACEMENT**

Remove the chain guard by loosing two bolts M6 (916.020.01), Fig. 5. Loosen the chain and remove it from the sprocket. Next, loosen three bolts holding the aluminum clutch housing. Remove it together with steel clutch basket, and dismantle it. Loosen the bolt from the carrier and remove the clutch from the engine. Loosen and remove the adjustable bolts and springs. Then dismantle the safety rings from pins. When all this is done, replace with new clutch slipper shoes and springs (if required), at this time. During the reassembly process follow these steps: 1. put the plate with the springs on the slipper shoes. 2. Put the plate against the carrier and mount it on the fixed pins. Fit it with the safety rings and install the adjustable bolts.

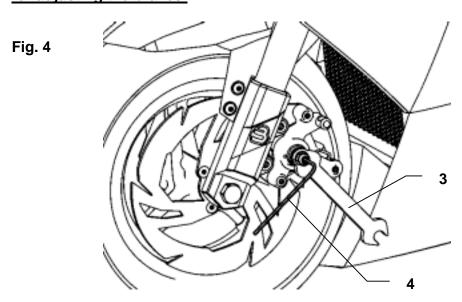
#### **ADJUSTING THE BRAKES**

#### Small incremental brake adjustment

Free play at the handlebar lever is effected by turning the knurled end on the cable adjustor. This will allow the lever to be set at the nominal to  $\frac{1}{4}$  inch of free lever movement.

# **Basic brake adjusting:**

Screw in the knurled cable adjustor at the brake lever so the cable is in it's most slack starting position.. At the caliper, loosen the nut, No. 3 and tighten the adjustable bolt No. 4, so the wheel cannot turn. Back off bolt No. 4 about  $\frac{1}{4}$  to  $\frac{1}{2}$  of a turn and fix it with lock nut No. 3. Do not use the cable retainer No. 5 for adjusting the brakes!



## FRONT BRAKE PADS REPLACEMENT - FIG. 7

First screw in the knurled cable adjustor at the right brake lever (122.002.00) on the handlebars to the starting position (slackened cabled). Loosen the nut (920.001.01) and turn the adjustable bolt (512.015.00) in the way that by pressing the front brake lever, the lever (312.017.00) will be over the bolt head M5 (312.018.00), which protects brake pads and spring of pads (312.020.00). Unbolt this bolt and replace the old brake pads with new ones. When mounting the brake pads place the brake spring against both pads, so they are pressed into the front direction. While replacing the brake pads do not loosen bolts M5 (914.001.01) on the driving pins and do not loosen the cable retainer!

#### **REAR BRAKE PADS REPLACEMENT - FIG. 7**

First screw in the knurled cable adjustor at the left brake lever (122.001.00) on the handlebars to the starting position (slackended cable). Loosen the nut (920.001.01) and turn the adjustable bolt (512.015.00) all the way out. Unbolt the nut M10 (920.001.01) of the back axel, push it out and dismantle the rear wheel from the Swingarm. Push out the brake from driving pins, that will loosen the brake pads and replace the old ones at this time. While replacing the brake pads do not loosen bolts M5 (914.001.01) on the driving pins and do not loosen the cable retainer! During the mounting follow all these instructions in the reverse direction and then perform basic adjusting of the brakes.

#### REMOVE AND REPLACE THE FRONT WHEEL - FIG. 5

Before dismantling the front wheel it is necessary to remove the front brake pads from the front brake, so it is possible to move the brake caliper from the wheel and be able to draw out the wheel and tire. Remove the front axel nut. M10 (920.011.01) Draw out the axel from the fork and wheel. Remove the wheel by an easy pull downwards from the forks. CAUTION! Two 3mm spacers will fall out when the wheel is being removed! Insert one spacer between the brake rotor and the brake mounting bracket, and the other spacer between the wheel and the right fork (P/N 315.011.00) when re-assembling. Return the brake pads with the spring and tighten up the axel nut. Perform the basic brake adjusting. Double check your work. This is important!

#### REMOVE AND REPLACE THE REAR WHEEL - FIG. 5

Loosen and remove nut M10 on the rear axle. Safely (hold) keep the rear wheel from falling out while pulling out the axel. Caution, note the location of both spacer tubes and one spacer washer (between caliper mount plate and rotor) while removing wheel. When refitting the wheel, make sure to slide the brake rotor into the caliper between the pads. Hold the wheel in place and fit the wheel spacers in proper order. Insert one 3mm spacer between the brake rotor and brake mounting bracket and than insert the 9.5mm spacer between the brake and the rear swing arm. Adjust chain tension and tighten axel nut. Tighten the caliper holder plate nut and set and tighten both chain adjustor plate M6 nuts. At this time check the brake operation. Recheck all your work. This is important!

# **REPLACEMENT OF PINION - FIG. 9**

First dismantle the front chain guard and chain guard.Loosen the nut of rear wheel axle and the nut of chain tightener ,remove chain. Insert carefully a larger screw driver or steel rod into the hole of clutch drum, Fig. 9, to avoid a turning over the clutch drum at releasing the pinion. Using the pinion wrench P/N 319.050.00, release the new pinion to be carried out by reverse way.

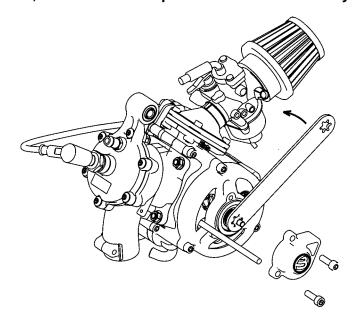


FIG. 9

#### **REPLACEMENT OF TIRE – FIG. 5**

Remove the wheel from the minibike. For the front wheel unbolt the brake disk and for the rear wheel, the brake disk and sprocket. Deflate the tire, by removing the valve stem. Place the wheel on a hard surface and press the tire bead from the wheel rim in to the middle relief at centre of rim. Tire is ready to be removed from the rim at this time and is done in the conventional manner. After fitting new Tire and Tube (if necessary) to the rim, you can inflate 28 to 30 psi. Take care to check that the tire bead is fully seated in the rim bead edge. You can now refit the wheel to the bike in reverse order to removing it. Use Caution and recheck your work always.

#### **DISMANTLING AND MOUNTING OF AIR FILTER - FIG. 3**

Remove the bolt from the sleeve, which connects the rubber holder of the air filter to the carburetor. When the air filter is loosened, take it out and very carefully wash it in air drying solvent, lubricate it when dry and spray with air filter oil and reassemble, following the steps in the reverse order.

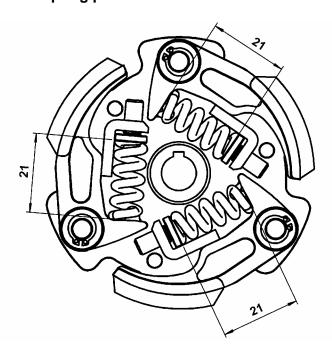
#### **CLUTCH ADJUSTMENT – FIG. 8**

After first hour of use, check the state of the clutch pads. Review the clutch adjustment – engaged with 8 000 – 8 500 rpm.

#### **Basic adjustment:**

After every clutch slipper shoe replacement it is necessary to adjust the clutch springs. To increase the revolutions, and feel the clutch working, tighten up the adjusting bolts and to engage shoes at lower revolutions, loosen the bolt. It is important to adjust all the springs to the same level, so the clutch lining wearing is even. The index for adjusting is the length of the spring, which should be 21,00 mm. The length is measured from the bearing surface of the clutch shoe to the spring plate.





#### MAINTENANCE OF COOLER SYSTEM

#### 1. Liquid filling:

Place the minibike on the stand. Dismantle the seat and very carefully check all the joints on the hose. For older minibikes do not forget to check for holes and other damages to the hose. To fill the cooler system, 0.5 liters of the coolant is needed. In case the minibike will be used during the wintertime, do not forget to use the anti-freeze coolant. Pour the coolant into the balance tank, which is placed between the handlebars, until it is filled to ¾ of capacity. Unbolt vent bolt M5 (P/N 914.006.01), which is inserted in the hose (P/N 349.) between the bottom part of the radiator and the engine block. Tighten the bolt only after all air has been bled and only coolant is coming out of the vent plug hole. Always hold the hose in order not to pull out the air escape valve. It is important to have more than ½ capacity of the coolant in the balance tank. The same procedure applies to the venting hose (P/N 349.) between the cylinder head and the radiator. Once more vent the system while loosening the air bleed screws until all air is expelled.

Close the tank and pull the start T'handle two or three times. This will circulate the coolent in the system. Once more vent the system while loosening the air bleed screw.

Only now it is possible to start the minibike, and leave it to run on the stand for one minute. Turn of the motor, and vent it again. Then the minibike is ready for use.

## 2. Check up of cooler system:

Before every ride check the amount of coolant in the balance tank! After every 10 hours of riding, remove the pull starter cover and check the Gilmer type belt, which runs the coolant pump.

Important notice: If the coolant level rises in the balance tank switch of the engine immediately! Check the drive of the coolant pump and sealing of the cooler system. After these steps vent the air bleed screw. The raised level of coolant is an indicator of a warmed up engine, which can result in seizing of the piston in the cylinder.

#### 3. Draining the Coolant:

Dismantle the hose on the bottom of the cooler system and eliminate the liquid. Unbolt the drain plug in the balance tank.

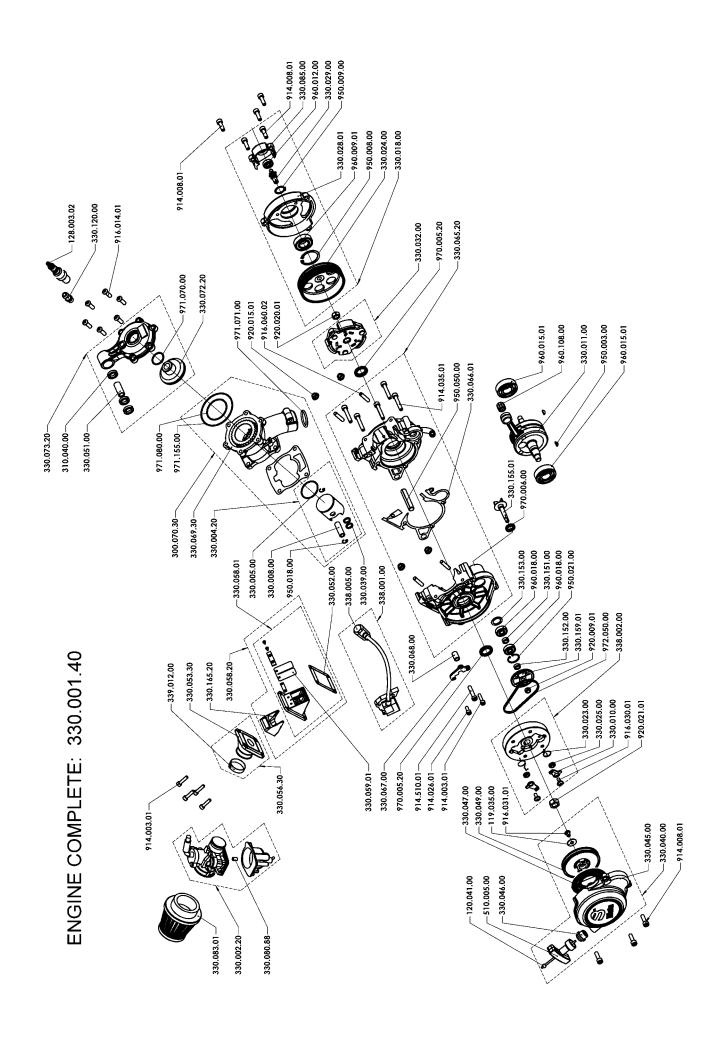
# **NON USE AND STORAGE PROCEEDURE**

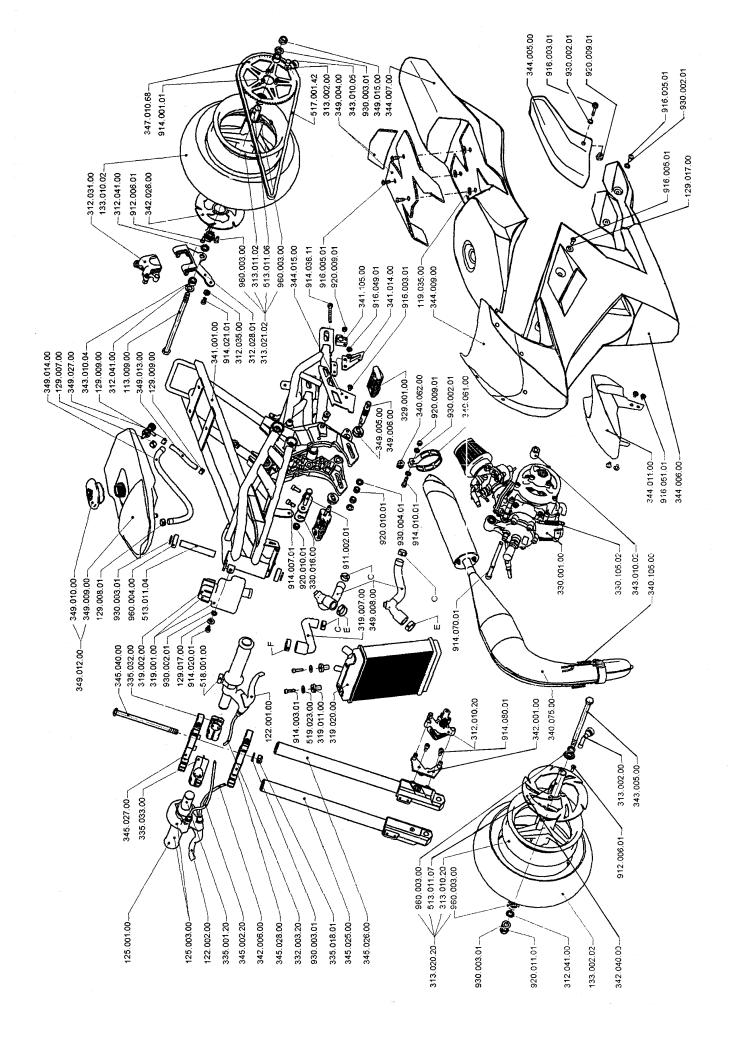
It is recommended to drain out all fuel from the tank and carburetor. Inflate the tires to the working pressure and put the minibike on the stand. During a \*long storage period, unbolt the spark plug and insert a couple of drops of the motor oil into the cylinder. Pull the starting rope a couple of times so a film of oil covers and evenly coats the cylinder walls and piston rings.

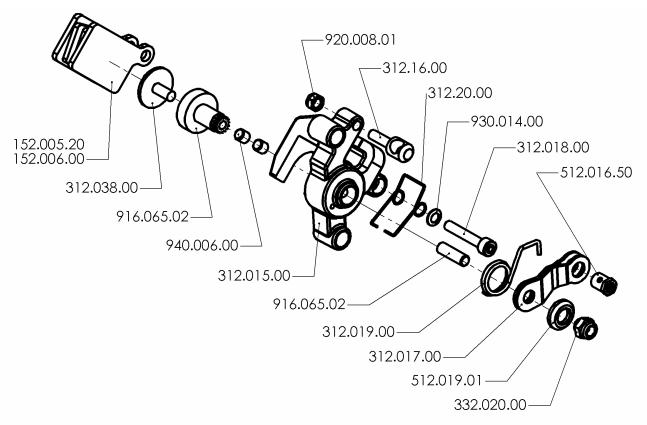
\* Long period is 90 days and longer.

Long period is 90 days and longer.
Rights reserved for technical, text and design changes of the BLATA Company.
It is a great honor for us, that you have chosen our product. We believe that the MINIBIKE will work for you without problems and will bring you much pleasure and fun.
The producer of the MINIBIKE is BLATA Company.
Manufacturing Number CZ
Signature of the technical control:
This manual served also as a guarantee list. Please, after receiving the product check the manufacturing number and the date of sale. In the case of a claim it is necessary to submit this guarantee list.

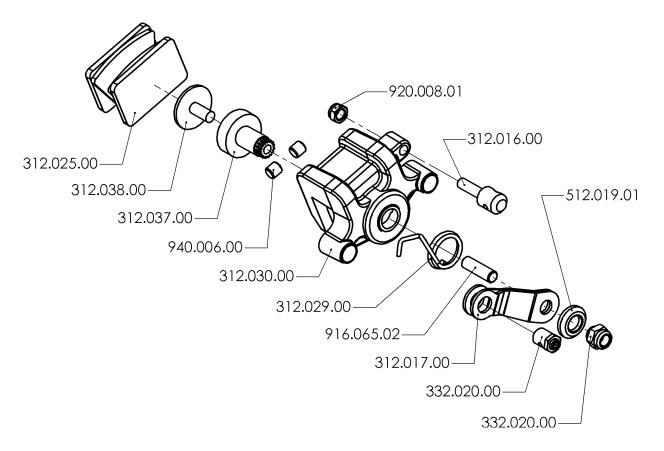
Date, stamp and signature of the dealer:







# 312.010.20 FRONT BRAKE COMPLET



312.031.00 REAR BRAKE COMPLETE

## **MINIBIKE ORIGAMI B1**

340 000 00	ENGINE STARTER ROPE HEAD HOLDER SILENT BLOCK ENGINE COMPLETE CARBURETOR PHVA 17,5 PISTON COMPLETE -A KIT1 PISTON COMPLETE -B KIT1 PISTON COMPLETE -C KIT1 PISTON COMPLETE -D KIT1 PISTON RING PISTON-A KIT1 PISTON-B KIT1 PISTON-C KIT1 PISTON-D KIT1 WRIST PIN STARTER LEVER - CHOCKE CRANK SHAFT CLUTCH SUBBASE CYLINDER HEAD HOLDER SET	330 152 00	SPACER L=4.6
0.101000100	THE STATE OF THE S	330.153.00	CLEARANCE WASHER -WATER PUMP
	<u>ENGINE</u>	330.155.01	
120.041.00	STARTER ROPE	330.159.01	PULLEY - LARGE
310.040.00	HEAD HOLDER SILENT BLOCK	340.050.00	SILENCER TERMINATION
330.001.40	ENGINE COMPLETE	340.055.00	EXHAUST BRACE
330.002.20	CARBURETOR PHVA 17,5	340.056.00	SILENCER CASING
330.004.20	PISTON COMPLETE -A KIT1	340.062.00	
330.004.21	PISTON COMPLETE -B KIT1	340.065.00	
330.004.22	PISTON COMPLETE -C KIT1	340.075.00	
330.004.23	PISTON COMPLETE -D KITT	340.105.02	
330.005.00	PISTON RING	510.005.00	
330.006.20	PISTON A KITT	244 004 00	FRAME
220.006.21	PISTON-B KITT	341.001.00	FRAME VARNISHED SIDE FRAME CARRIER- L
330.000.22	PISTON-C KITT	341.005.00	SIDE FRAME CARRIER - R
330.000.23	WDIST DIN	341.000.00	SPROCKET COVER
330.000.00	STARTER LEVER - CHOCKE	341 100 00	SWINGARM
330.010.00	CRANK SHAFT	341.105.00	
330.015.00	CLUTCH SUBBASE	341.200.00	
330.016.00	CYLINDER HEAD HOLDER SET	341.300.00	
330.017.00	CLUTCH SHOE	0111000100	BRAKES
330.018.00	CLUTCH CASE	122.001.00	BRAKE LEVER - LEFT
330.021.00	CLUTCH SPRING 2.5x6.5	122.002.00	
330.022.00	SPRING PLATE	152.005.20	BRAKE PADS - PAIR
330.023.00	STARTER LEVER SPRING	312.010.20	BRAKE COMPLETE
330.024.00	CLUTCH BASKET	312.015.01	BRAKE CASE
330.025.00	DISTANCE WASHER	312.016.00	CABLE RETAINER
330.028.01	CLUTCH CASE	312.017.00	LIFTER LEVER
330.029.00	PINION 6 TEETH	312.018.00	MODIFIED SCREW
330.030.00	CYLINDER HEAD HOLDER SET CLUTCH SHOE CLUTCH CASE CLUTCH SPRING 2.5x6.5 SPRING PLATE STARTER LEVER SPRING CLUTCH BASKET DISTANCE WASHER CLUTCH CASE PINION 6 TEETH CLUTCH SHOES COMPL. (3 LEVERS)	312.019.00	SPRING -RIGHT
330.032.00	CLUTCH COMPLETE	312.020.00	
330.039.00	PINION 6 TEETH CLUTCH SHOES COMPL. (3 LEVERS) CLUTCH COMPLETE SPACER - PISTON STARTER COMPLETE STARTER CASE GROMMET STARTER SPRING STARTER RATCHET WHEEL SILENT BLOCK TUBE INTAKE GASKET INTAKE BRANCH PHVA 17,5 INTAKE BRANCH COMPLETE PHVA 17,5	312.021.00	
330.040.00	STARTER COMPLETE	312.025.00	
330.045.00	STARTER CASE	312.028.01	
330.046.00	GROMME I	312.029.00	
330.047.00	STARTER SPRING	312.030.00	
330.049.00	SHARTER RATCHET WHEEL	312.031.00 312.035.00	
330.051.00	INITAKE GASKET	312.036.00	
330.052.00	INTAKE BRANCH PHVA 17 5	312.037.00	
330.056.30	INTAKE BRANCH COMPLETE PHVA 17,5	312.038.00	
330.058.01	DIAPHRAGM COMPLETE	312.041.00	WASHER 10,5 x 18 x 3
330.059.01	DIAPHRAGM - BLACK (PAIR)	342.001.00	FRONT BRAKE HOLDER COMPLETE
330.063.00	ENGINE BLOCK GASKET SET	342.006.00	BRAKE CABLE/SLEEVE ASSY
330.065.20	ENGINE PROPER	342.007.00	BRAKE CABLE/SLEEVE ASSY
330.066.01	ENGINE PROPER GASKET SET	342.026.00	BRAKE ROTOR (DISK) – REAR
330.067.00	COIL (MAGNETO) HOLDER	342.040.00	BRAKE ROTOR (DISK) – FRONT
330.068.00	SPACER	512.016.50	CABLE RETAINER
330.069.30	CYLINDER- 9A	512.019.01	WASHER
330.069.31	CYLINDER- 9B		WHEELS
	CYLINDER- 9C	113.009.00	
	CYLINDER- 9D	133.002.02	
	CYLINDER+ PISTON COMPLETE	133.010.02	•
	COMBUSTION CHAMBER	313.002.00	
	CYLINDER HEAD COMPLETE - WATER	313.010.20	· · ·
330.080.88	JET 88	313.011.02	RIM/HUB ASSY 2,3"- 6,5"-130 WHEEL COMPLETE W/O TIRE 2,1"- 6,5"- 99
330.083.01 330.085.00	AIR FILTER MI - 38 BEARING CASE	313.020.20 313.021.02	WHEEL COMPLETE W/O TIRE 2,3"- 6,5"- 99 WHEEL COMPLETE W/O TIRE 2,3"- 6,5" -130
330.085.00	JETS SET (60 - 90)	343.005.00	WHEEL AXLE
	CYLINDER SEALING SET	343.010.02	
	CYLINDER GASKET - 4 PCS	343.010.02	AXLE SPACER 6,5 x 16 x 25,5 AXLE SPACER 10,5 x 18 x 9,5
	EXHAUST SPRINGS-PAIR	343.010.05	•
	HOSE END	513.011.04	
	WATER PUMP TUBE	513.011.06	
	SPACER L=5	513.011.07	
		Λ (10.011.10.1	<del></del>

	DODY		OTHER HARRIWARE
344 001 00	BODY GLASS BODY KIT COMPLETE, UNPAINTED	911.002.01	OTHER HARDWARE SCREW M 8 x 45
344.001.00 344.002.00	GLASS BODY KIT COMPLETE, UNPAINTED	911.550.01	SCREW M 6 x 45
344.003.00	FAIRING, UNPAINTED	912.006.02	SCREW M 5 x 16
344.004.00	SEAT-TAIL ASSY UNPAINTED	914.001.01	SCREW M 5 x 16
344.005.00	REAR FENDER, UNPAINTED	914.003.01	SCREW M 5 x 20
344.006.00	FAIRING, PAINTED	914.007.01	SCREW M 6 x 16
344.007.00	SEAT-TAIL ASSY PAINTED	914.008.01	SCREW M 6 x 20
344.008.00	REAR FENDER, PAINTED	914.010.01	SCREW M 6 x 25
344.009.00	WINDSHIELD + RIVETS	914.013.01	SCREW M 5 x 35
344.010.00	FRONT FENDER, UNPAINTED	914.018.01	SCREW M 5 x 10
344.011.00	FRONT FENDER, PAINTED	914.020.01	SCREW M 6 x 10
344.015.00	CHAIN GUARD	914.021.01	SCREW M 6 x 12
	STEERING	914.026.01	SCREW M 5 x 12
115.014.00	BOWDEN DUST GUARD	914.035.01	SCREW M 6 x 35
125.001.00	HAND-GRIPS (PAIR)	914.043.01	SCREW M 8 x 25
125.003.00	THROTTLE TWIST GRIP	914.070.01	SCREW M 8 x 125
335.001.20	HANDLEBAR COMPLETE	914.075.01	SCREW M 8 x 140
335.008.21	NUT	914.080.01	SCREW M 6 x 14
335.018.01	CAP	914.083.01	SCREW M 8 x 20
335.032.00	HANDLEBAR SLEEVE ( CLIP - ON ) LEFT	914.510.01	SCREW M 6 x 30 FLAT HEAD
335.033.00	HANDLEBAR SLEEVE ( CLIP - ON ) RIGHT	916.003.01	SCREW M 6 x 10
345.002.20	GAS CABLE/SLEEVE ASSY	916.005.01	SCREW M 6 x 16
345.025.00	FORK RIGHT	916.007.02	SCREW M 5 x 12 ALLEN
345.026.00	FORK LEFT	916.014.01	SCREW M 6 x 20
345.027.00	TRIPPLE TREE – UPPER, COMPLETE	916.030.01	SCREW M 5 x 12
345.028.00	TRIPPLE TREE – LOWER, COMPLETE	916.031.01	SCREW M 6 x 8
345.040.00	STEERING BOLT	916.049.01	SCREW M 5 x 6
	TRANSMISSION	916.051.01	SCREW M 5 x 10
117.015.01	CHAIN KLAPS	916.060.02	SCREW M 6 x 30 ALLEN
347.010.68	SPROCKET 68 TEETH	916.065.02	SCREW M 5 x 25 ALLEN
517.001.42	CHAIN 142 LINKS	920.001.01	NUT M 5
400 000 04	ELECTRIC COMPONENTS	920.008.01	NUT M 5 SELF-LOCKING
128.003.04	SPARK PLUG NGK B 9 ES	920.009.01	NUT M 6 SELF-LOCKING
338.001.00	IGNITION COMPLETE	920.010.01	NUT M 8 SELF-LOCKING
338.002.00 338.005.00	ROTOR COMPLETE SPARK PLUG CAP	920.011.01 920.015.01	NUT M 10 SELF-LOCKING NUT M 6 WITH COLLAR
518.001.00	KILL SWITCH	920.013.01	NUT M 8 x 1
310.001.00	OTHER PARTS	920.020.01	NUT M 10 x 1
119.035.00	WASHER 6.4 x 18 x 1	930.001.01	WASHER 5,4
129.007.00	HOSE CLAMP 11/7	930.001.01	WASHER 6,4
129.008.00	HOSE CLAMP 12/8	930.003.01	WASHER 10,5
129.009.00	HOSE CLAMP 10/7	930.004.01	
129.017.00	WASHER 6.4 x 16 x 1	930.009.00	SPRING WASHER 6,4
319.001.00	COOLANT RESERVOIR WITH CAP	930.014.00	SPRING WASHER 5,4
319.002.00	COOLANT RESERVOIR CAP	930.020.01	WASHER 6,1
319.007.00	COOLANT RESERVOIR HOSE	940.006.00	CYLINDER 6x6
319.011.00	RADIATOR SILENT BLOCK	940.008.00	RIVET BULBEX 4.2 x 18.8 WITH CAP
319.012.02	HOSE CLAMP 16/8 -C	950.003.00	WOODRUFF KEY 3e7 x 3,8
319.012.03	HOSE CLAMP 17/8 - D	950.008.00	SAFETY LOCK 35
319.012.04	HOSE CLAMP 21/8 - E	950.009.00	SAFETY LOCK 17
319.012.05	HOSE CLAMP 24/8 - F	950.018.00	SAFETY LOCK 10 x 1
319.020.00	RADIATOR COMPLETE	950.021.00	SAFETY LOCK 22
329.001.00	FOOT PEGS PLASTIC -PAIR	950.025.00	SAFETY LOCK 6
339.012.00	HOSE CLAMP 28/8	950.050.00	SPRING PIN 10 x 50
349.002.00	DECALS SET ORIGAMI B1	960.003.00	BALL BEARING 6000 - 2 ZR
349.004.00	SEAT RUBBER	960.004.00	BALL BEARING 6200 - 2 ZR
349.005.00	FOOT REST WASHER	960.009.01	BALL BEARING 6003 - 2 ZR
349.006.00	FOOT REST	960.012.00	BALL BEARING 626
349.008.00	HOSE WITH AIR BLEED	960.015.01	BALL BEARING 6203 TN 9 C3
349.009.00	FUEL TANK	960.018.00	BALL BEARING 627 ZR
349.010.00	FUEL TANK CAP	960.108.00	NEEDLE BEARING 10 x 14 x 12,7

349.012.00	FUEL TANK WITH CAP	970.005.00	SEAL 17 x 25 x 4
349.013.00	CARBURETOR FUEL HOSE	970.006.00	SEAL 10 x 18 x 4
349.014.00	FUEL HOSE	971.050.00	O - RING 5 x 1,8
349.015.00	WHEEL AXLE NUT	971.070.00	O - RING 22 x 2
349.020.00	STAND	971.071.00	O - RING 27 x 3
349.025.00	HOSES SET + CLAMPS	971.080.00	O - RING 41 x 1,78
349.027.00	FUEL COCK	971.155.00	O - RING 66,4 x 1,78
519.023.00	WASHER 5.4 x 16 x 1	972.050.00	COGGED BELT -WATER PUMP